

# CEREC Tessera™

## Programat CS4 – Firing parameters

Programat CS4	v1 (°C)	v2 (°C)	S (hh:mm)	t1 (°C/min)	t2 (°C/min)	t3 (°C/min)	t4 (°C/min)	t5 (°C/min)	O (hh:mm)
	V1 (hh:mm)			T1 (°C)	T2 (°C)	T3 (°C)	T4 (°C)	T5 (°C)	
				H1 (hh:mm)	H2 (hh:mm)	H3 (hh:mm)	H4 (hh:mm)	H5 (hh:mm)	
CEREC Tessera™ Spray	300	0	00:01	55	10	10	10	10	00:01
	00:01	00:00		760	760	760	760	0	
				00:02	00:00	00:00	00:00	00:00	
CEREC Tessera™ Paste	300	0	00:02	55	10	10	10	10	00:01
	00:02	00:00		760	760	760	760	0	
				00:02	00:00	00:00	00:00	00:00	

The values listed here are intended for orientation only and should be regarded only as guidelines. Actual firing results may vary. All firing results depend on the performance of the furnace used, which in turn depends on the make, model and age of the furnace. The guideline values therefore need to be adapted individually for each firing. We recommend a test firing cycle to check the performance of the furnace. We have compiled and checked all values and other data with great care. However, we cannot be liable for your results under any circumstances.

Programat is not a product of Dentsply Sirona, but a trademark of the manufacturing company.



DeguDent GmbH  
 Rodenbacher Chaussee 4  
 63457 Hanau-Wolfgang  
 Germany  
[www.dentsplysirona.com](http://www.dentsplysirona.com)

REV 2021-08